

Date: Tuesday, 13/05/2008 9:30:21 AM
 User: Julie Lecocq

Process Sheet

| | | | | | | |
|----------------------------------|---|--|---------------------|-------------------------|---------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : GASKET | | |
| Job Number | : 39236 | | | Part Number | : D35661 | |
| Estimate Number | : 12791 | | | Drawing Number | : D3566 REV C | |
| P.O. Number | : | | | Project Number | : N/A | |
| This Issue | : 13/05/2008 | | S.O. No. | : | | |
| Prsht Rev. | : NC | | | Drawing Revision | : C | |
| First Issue | : / / | | Type | : SMALL /MED FAB | | |
| Previous Run | : 38681 | | | Material | : | |
| Written By | : | | | Due Date | : 30/05/2008 | |
| Checked & Approved By | : <u>JUL08-S-13</u> | | | Qty: | 20 | |
| Comment | : Est Rev:A New Issue 07-03-08 ec Est Rev:B Added Drain Holes 07-07-09 JLM Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC | | | Um: | Each | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
| | | Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s) NEOPRENE SHEET 0.063 <u>107655</u> HB 8-5-15 |
| 2.0 | WATER JET | FLOW WATER JET |
| | | Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> HB 8-5-15 |
| | | 2-Deburr if necessary |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
| | | <u>HB 8-5-15</u> |
| | | Comment: INSPECT PARTS AS THEY COME OFF MACHINE |
| 4.0 | QC8 | SECOND CHECK |
| | | <u>S 080518 X21</u> |
| | | Comment: SECOND CHECK |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>FP 12</u> |
| | | <u>AS 080518 (10)</u> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Date: Tuesday, 13/05/2008 9:30:21 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39236

Part Number: D35661

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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|-----------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 391236 |
| Description: Gasket | Part Number: | D3566-1 |
| Inspection Dwg: D3566 Rev: C | | Page 1 of 1 |

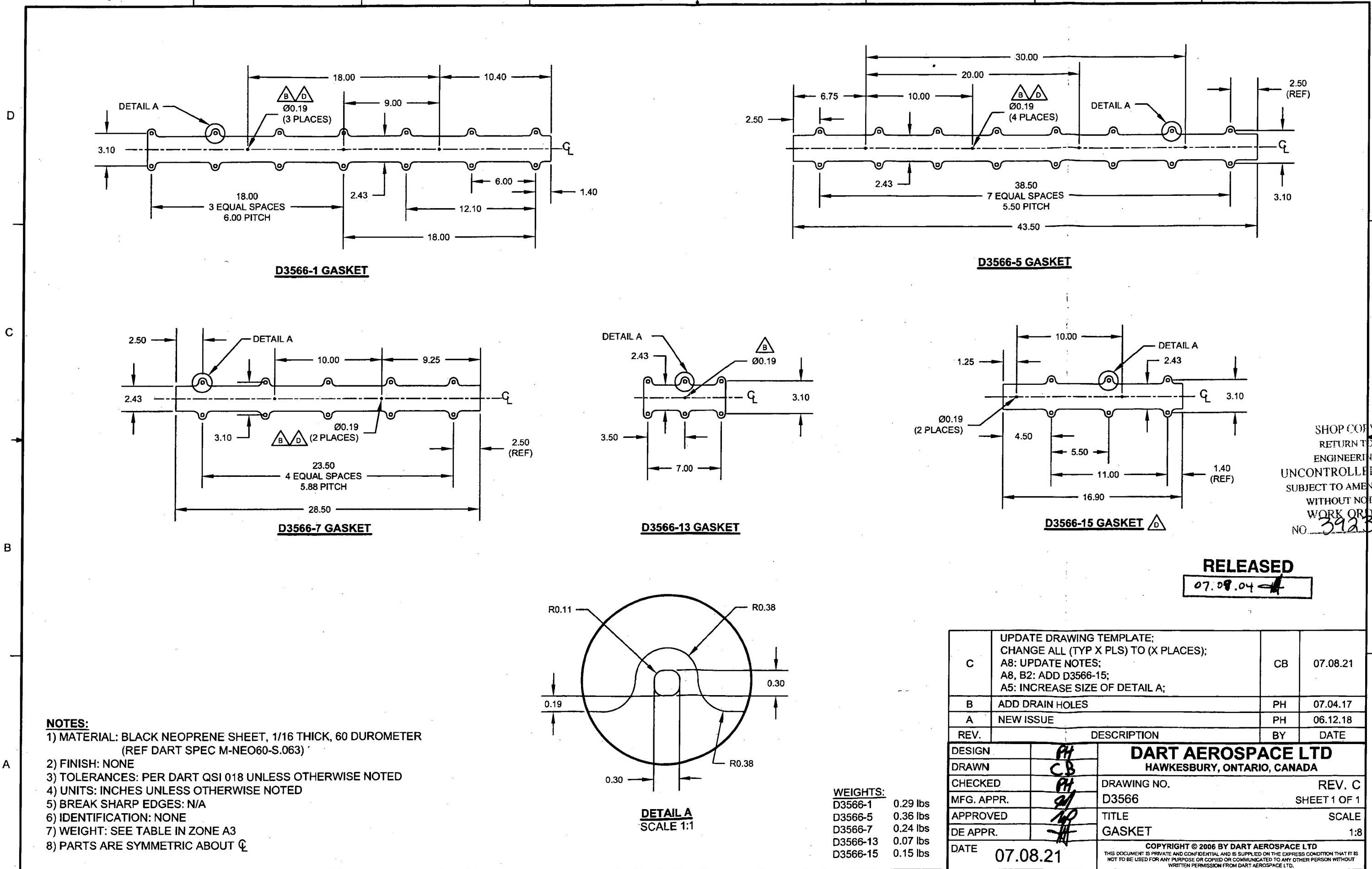
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| | | | | | |
|--------------|---------------|-------------|-----------------|---------------------|-----|
| Measured by: | <u>IB</u> | Audited by: | <u>S</u> | Prototype Approval: | N/A |
| Date: | <u>8-5-15</u> | Date: | <u>08/05/15</u> | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|------------|-------------|-----------------------------------|-------------------|-----------------|
| A | 07.03.14 | New Issue | KJ/JLM | |
| B | 07.07.18 | Dimensions updated per Dwg Rev. B | KJ/JLM | |
| C | 07.09.26 | Dwg Rev updated | KJ/EC/DDC | E |

8 7 6 5 4 3 2 1



| | | | |
|------------|---|--|--------------|
| C | UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A; | CB | 07.08.21 |
| B | ADD DRAIN HOLES | PH | 07.04.17 |
| A | NEW ISSUE | PH | 06.12.18 |
| REV. | DESCRIPTION | | |
| DESIGN | PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | CB | | |
| CHECKED | PH | DRAWING NO. | REV. C |
| MFG. APPR. | PH | D3566 | SHEET 1 OF 1 |
| APPROVED | NP | TITLE | SCALE |
| DE APPR. | NP | GASKET | 1:8 |
| DATE | 07.08.21 | COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |